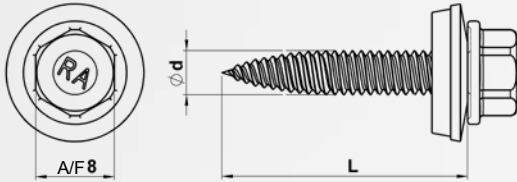


## Butt joint screw Stainless steel A2/bimetal RP-T2-4,5 x 22 E14/E16



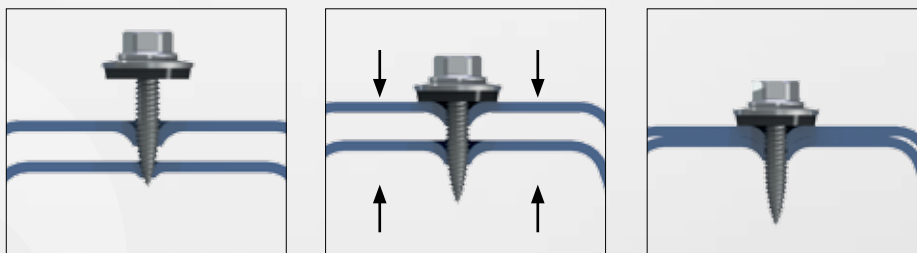
- For butt joints
- Chipless fastening
- Specially coated
- Can be released if required
- With technical approval
- Double-threaded full thread
- Component 1, steel sheet 0,5 – 1,0 mm and aluminium 0,5 – 1,2 mm
- Component 2, steel sheet 0,5- 1,0 mm and aluminium 0,5 – 1,2 mm

Designation	$\varnothing d \times L$ mm	Washer EPDM $\varnothing$	Grip thickness mm	Drilling capacity mm	EAN Item no.	Pack
RP-T2-	4,5 x 22	E 14	1-6	1x1,0/2x0,8	4005674 67075 3 00D179B020-0450222-1	100
	4,5 x 22	E 14	1-6	1x1,0/2x0,8	4005674 67082 1 00D179B020-0450226-1	500
	4,5 x 22	E 16	1-6	1x1,0/2x0,8	4005674 67076 0 00D279B020-0450222-1	100
	4,5 x 22	E 16	1-6	1x1,0/2x0,8	4005674 67083 8 00D279B020-0450226-1	500



### Recommendation for chipless fastening:

- Screw in with high pressure and low processing speed (approx. 200 rpm)
- Reduce pressure when the thread is providing forward feed
- Then increase rotation speed (approx. 1600 rpm)
- Significantly reduce speed before sealing washer touches the surface then tighten till the washer is lightly compressed
- Recommended tightening torque for steel substructures approx. 3 Nm, for less than 0,8 mm material thickness 1 Nm
- Recommended tightening torque for aluminium substructures approx. 1 Nm, for less than 0,8 mm material thickness 0,5 Nm



As a matter of principle, please pay attention to the data as specified in the technical approval Z-14.1-4, appendix 3.304a/ 3.305a and Z-14.1-537, appendix 3.2.21/ 3.1.30